


Pre- Shipment Inspection Report

Basic Information		
Report Number:	XXXXXXXXXX	
Product Description:	Brass Cylinder Locks	
Product Name:	Cylinder Laiton - NP	
Part Number:	CN3030	
Ordered Quantity:	900 numbers	
Customer's Name:	XXXXXXXXXX	
Factory's Name & Address:	XXXXXXXXXX	
Inspection Date:	12/11/2018	
Inspection Start (time):	11:30 AM	
Inspection End (time):	03:00 PM	
Inspector:	XXXXXXXXXX	

Summary		
Description	Yes / No / Pending	Remarks
1. Product Quantity Readiness	YES	
2. Packaging Audit	YES	
3. Product Spec. Conformity	YES	
4. Asthetics / Function	YES	
5. Code / Labelling	YES	
6. Functional Test	YES	
7. Measurements	YES	

Conclusion: PASSED

Comments:

Weight Not Measured - As earlier agreed

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info@apogeesourcing.com



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Inspection Method- As Agreed	
Standard:	ISO 2859-1
Sampling Plan:	General Inspection Level, II (J), Single Sampling Plan
Inspection level:	J - II
AQL:	Critical: 0.65 Major: 1 Min: 2
Sample Size Inspected:	80 + 5 Pieces
Quantity of selected Cartons:	15
Carton Numbers:	one box (of 10) from each carton

1. Product Quantity Readiness								
Ref #	Part Description	PO Quantity	Ready Quantity	% Order Ready	Packed Cartons	Pending Cartons	% Carton Ready	Palletized?
CN 3030	Brass Cylinder - Nickle Finish	900	900	100%	15	0	100%	Yes

2. Packaging Audit		
Description	Yes / No / Pending	Remarks
2.1 Packing Method Checking	Yes	See Pictures below
2.2 Labelling Audit	Yes	See Pictures below
2.3 Carton Dimension Checking	Yes	See Pictures below
2.4 Carton Specification Checking	Yes	See Pictures below
2.5 Product Manual in Packing	No	Not Included
2.6 Warranty card included?	No	Not Included
2.7 Outer Pallet Quality Checking	Yes	See Pictures below
2.8 Pallet Dimension Checking	Yes	See Pictures below

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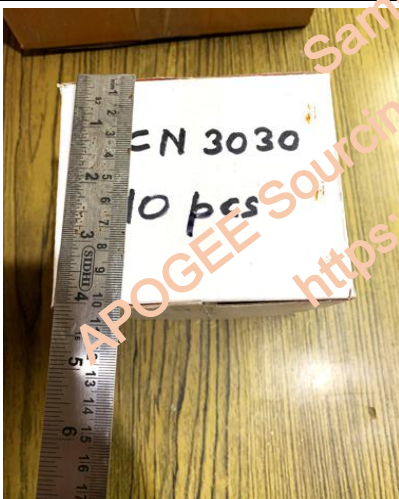
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3. Product Specification Conformity

Description	Detail	Remarks
3.1 Number of Pins/ Keyway	6	Both sides - See picture below
3.2 Number of keys / Lock Assy	3	
3.3 Number of Key combinations	Not Known	Not confirmed by factory
3.4 M5 screw packed with one lock	1	See Picture
3.5 Is Nickle plating OK	OK	No scratch / dents / defects
3.6 Lock OSK or BSK	All BSK	both side keys



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4. Check for Function & Aesthetics

Description	Detail	Remarks
4.1 Mounting screw assembly OK	OK	See Picture Below
4.2 CAM 30 Degrees?	Yes	Sintered CAM
4.3 Is there electroplating on Keys	Yes	Before Machining
4.4 Keys are in tied in metal wire?	Yes	See Picture
4.5 Any marking on Keys	No	OK - Customr specific Requirement
4.6 Plating on Mounting Screw	Yes	Galvanized



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5. Code & Labelling

Description	Detail	Remarks
5.1 Coded as per size / spec	Yes	Checked 85 samples/ 900
5.2 Code on Small boxes	Yes	
5.3 Code on Box of 10 pieces	Yes	
5.4 Code on Master Carton	Yes	
5.5 Label on Master Carton	Yes	
5.6 Any Bar Code	No	Not Required by Customer



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6. Functional Test

Description	Detail	Remarks
6.1 Key entering smoothly?	Yes	Checked both keyways of 85/900 pieces
6.2 Key rotating smoothly?	Yes	
6.3 Is CAM rotating with Key or free	With Key	
6.4 Any looseness in CAM	No	
6.5 Any rust in CAM	No	



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info@apogeesourcing.com

7. Measurements



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7. Measurements



END OF THE REPORT

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